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## TEX·COTE® TOP COTE

### I. PRODUCT DESCRIPTION

TEX·COTE® TOP COTE was developed by TCA as a superior acrylic coating. It is also has excellent adhesion to the different types of TEX·COTE® Textured Coatings. TEX·COTE® TOP COTE is salt spray, moisture, and mildew resistant. TEX·COTE® TOP COTE can be used for color changes, banding, to revive older TEX·COTE® projects or by themselves with an appropriate priming system over manufacturer approved substrates.

### II. MANUFACTURER

Textured Coatings of America, Inc.

### III. RECOMMENDED OVER:

TEX·COTE® TOP COTE is recommended over a variety of substrates and TEX·COTE® products. Please consult your local representative for approved substrates.

#### LIMITATIONS

1. Do not apply material when snow, rain and freezing are imminent. Wet conditions combined with cold temperatures may cause improper curing of product.
2. Application temperature shall be between 45°F and 100°F (7°C to 38°C).
3. Do not apply if rain is imminent. AVOID FREEZING.
4. Surfaces shall be clean, dry and properly prepared.
5. Formulated for use over TCA textured coatings.
6. Products shall be handled and stored as shown herein.
7. Roof & parapet top caps shall be installed and sealed against water penetration before application.
8. NOTE: If TEX·COTE® XL-70® coating has cured 14 days or more, under ideal conditions, one can use any of the latex top cotes.
9. TCA does not promote or recommend coating the sealant joints, nor is the sealant compound an approved substance.

#### Packaging/Colors

Packaging: 1 and 5 gallon containers  
 Colors: 16 Standard TCA colors, or TCA will match your color chip upon request for an additional charge. Deep tones are subject to upcharge.

Typical Properties	TEX·COTE® TOP COTE
Solids by Weight	54%
Solids, % by volume	40.1%
Weight Per Gallon	11.6 lbs
Moisture Vapor Permeability	>0.5 metric perms
VOC Content	91 g/litre
Freeze thaw stability	Pass
Accelerated Weathering	Pass 300 hours

### IV. TECHNICAL DATA

### V. INSTALLATION

TEX·COTE® TOP COTE can be applied by brush, roller or commercial grade airless. Coverage rates will be between 200-300 square feet per gallon depending on surface porosity or texture. Tip size .017 to .019.

#### Surface preparation:

All surfaces must be sound, clean and dry prior to application of TEX·COTE® TOP COTE. All loose, flaking or oxidized paint shall be removed from surface by sandblasting, water blasting, wire brushing or scraping. Surface contaminants such as dirt, dust, mildew, form oils, loose substrate, etc., shall be removed. If old paint is in sound condition, wash off excess chalk and allow to dry thoroughly. Large cracks, holes and voids must be filled in with cement patching compound which utilizes a bonding agent such as TEX·BOND. Texture of patch shall match existing surface. Cracks less than 1/8" (3.2 mm) shall be filled with Flex-Path compound.

#### Application:

Over a dry, clean, properly prepared surface, apply the TOP COTE at the specified application rate herein. Application shall be at uniform film thickness over entire wall. A wet edge shall be maintained during spraying (brushing or rolling) at all times. To prevent lap marks, avoid starting and stopping midway on walls. On large areas, two people spraying simultaneously are recommended to avoid lap marks and spray patterns.

If rolling on TOP COTE, with fully loaded roller, apply in vertical strokes initially, then cross roll for even film, ending with vertical strokes. To prevent lap marks proceed as above and continue to a "natural break" such as panel edge, seam or corner.

#### Drying/Curing Times:

To touch: 2 hrs. approximately  
 Hardness: 24 hrs. minimum

**NOTE:** After 24 hours, residual matters in film will continue to cure with additional days of drying. Times are based on ideal weather.

#### CleanUp/Shelf life:

1. For wet material use water to clean up. For dry material use xylol or methyl ethyl ketone.
2. 12 month shelf life, based on the following: Containers stored upright and air tight in a cool, dry place at temperature between 45°F to 100°F (7°C to 38°C). AVOID FREEZING. Skins formed on surface of product shall be removed prior to mixing, moving or using.

All TEX·COTE® products comply with federal and state Volatile Organic Compound (VOC) rules and regulations; please contact your nearest TCA office for assistance on the local VOC compliance in the area of intended use.

# TEXTURED COATINGS OF AMERICA INC.

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## TECHNICAL DATA

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