



Primers/Block Fillers/Patching Compounds

XL 70® PRIMER & XL 70® SLUSH·COTE

DESCRIPTION

XL 70® Primer and XL 70® Slush·Cote are ready-to-use where damp, uncured cementitious surfaces are common, or where excessive amounts of alkali are present in the substrate. XL 70® Slush·Cote fills block systems when properly applied. XL 70® Primer and XL 70® Slush·Cote provide the proper surface for TCA Coatings such as TC600, TC100, TC300, XL 70® Textured

Coating or TEX·COTE® Stretch. This product line is a solvent based vinyl toluene acrylic (VTAC) material.

FEATURES

- Specialty materials for sealing alkaline surfaces
- Can be used on uncured, highly alkaline or damp concrete surfaces
- Penetrating primer for dusty or chalky

surfaces
• Low VOC

BENEFITS

- Can be applied in cold weather
- Suitable for areas of high humidity
- Lengthens life of the coating system
- Improves intercoat adhesion

RECOMMENDED OVER

XL 70® Primer
Concrete Systems
Cement Plaster
Brick

XL 70® Slush·Cote
Concrete Block
Split Face Block
Pumice Block

APPLICATION

Surface Preparation

All surfaces must be sound and clean prior to priming. Surfaces may be damp, but not wet with liquid water. Contaminants such as dust, dirt, mildew, form oils, and loose substrate shall be removed. Large cracks 3/8", holes, and voids must be filled with cement patching compound such as TEX·BOND Cement Adhesive. Texture of patch shall match existing surface. Cracks less than 1/8" shall be filled with FLEX·PATCH®. Cracks greater than 1/8" and less than 3/8" can be patched with TEX·COTE® SKIM COTE. Interfacing wall joints shall be sealed with polyurethane type sealant.

Special Preparation, Block Systems

Mason shall lay blocks evenly and level to exterior side of wall. Mortar joints shall be flush and not raked. Cracks in mortar shall be sealed prior to application of XL 70® Slush·Cote. Blocks shall be waterproofed below grade with asphalt type sealer.

Application Equipment

Primer: Conventional airless, with 0.017 tip, medium nap roller, or brush.

Slush·Cote: 10:1 pump; Graco 1030 or equivalent.

Application Rate

Apply XL 70® Primer to a clean, dry surface at a rate of 175 to 300 square

feet per gallon depending upon porosity.

Slush·Cote shall be applied at a rate of 50 to 100 square feet per gallon, depending upon porosity of the block. After spray application, brush or back roll, using fully loaded roller or brush, to fill block.

Drying / Curing / Exposure Times

To Touch: 2-4 hours
Recoating: 24 hours, minimum
Exposure: 4 weeks
Re-prime surface if exposed to ultraviolet more than 4 weeks.

FOR BEST PERFORMANCE

1. Surfaces shall be free of dirt, oil, release agents and any foreign matter that could interfere with adhesion of the primer.
2. Products must be used within shelf life & stored as described herein.
3. Remove all skins from top of material prior to moving containers, mixing or using.
4. XL 70® products must be mixed thoroughly prior to using.
5. Roof & parapet top caps must be installed and sealed with a continuous metal cap, minimum 4" (10 cm) leg on exterior side, prior to priming. All openings shall be sealed against water penetration.
6. Primer & Slush·Cote shall not be exposed to ultraviolet more than 4 weeks prior to coating, or surfaces shall be re-primed.
7. TCA products are not for use below grade.
8. Retaining walls, planters, and any below grade surfaces shall be waterproofed with asphalt sealer.
9. CAUTION: These products, in

liquid form, contain Petroleum Distillate, which will cause serious illness or death if swallowed, or large quantities absorbed. If swallowed, do not induce vomiting, call physician immediately.

10. Spray equipment for these products should be equipped with special packing material to withstand solvents such as mineral spirits and acetone.
11. TCA does not promote or

recommend coating the sealant joints, nor is the sealant compound an approved substrate.

TECHNICAL DATA

XL 70® PRIMER

Physical Property	Typical Result
Solids, % by weight	69
Solids, % by volume	49
Viscosity @77°F, KU	72
Density, pounds per gallon	11
VOC, grams/liter, max.	350

XL 70® SLUSH•COTE

Physical Property	Typical Result
Solids, % by weight	77
Solids, % by volume	61
Viscosity @77°F, KU	100
Density, pounds per gallon	11
VOC, grams/liter, max.	350

ORDER INFORMATION

Packaging

Available in 5 gallon containers, and 30 and 55 gallon drums

Application Rate

Apply XL 70® Primer to a clean, dry surface at a rate of 175 to 300 square feet per gallon depending upon porosity. SlushCote may be applied at

a rate of 50 to 100 square feet per gallon.

Shelf Life

Twelve month shelf life under proper conditions.

- Containers must be stored upright and airtight in a dry space.
- Maintain air temperature of 45°F –

100°F (7°C – 38°C).

- Skins formed on surface of material must be removed prior to moving containers or mixing.

SAFETY

Warning

Combustible liquid and vapor. Keep away from heat and flames. Contains petroleum distillates, crystalline silica and lime. Vapor harmful. Use with adequate ventilation. View Material Safety Data Sheet before using material. Smoking in area where this material is used should be strictly prohibited. Keep out of reach of children.

First Aid

If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately. In case of eye contact, flush immediately with plenty of water for at least 15 minutes and get medical attention. For skin, wash thoroughly with soap and water. If swallowed, get medical attention immediately. Do not induce vomiting.

VOC COMPLIANCE

All TEX•COTE® products comply with federal and state Volatile Organic Compound (VOC) rules and regulations. Please contact your nearest TCA office for assistance on the local VOC compliance in the area of intended use.

WARRANTY

Upon completion of application of coating in accordance with the manufacturer's recommendations, Textured Coatings of America, Inc. will extend its limited commercial warranty for product replacement as a result of defect in the material. The manufacturer must be notified prior to the application of the coating and the application must be in compliance with the manufacturer's recommendations for installation. Textured Coatings of America, Inc. shall have no obligation to contribute to or otherwise participate in labor or cost associated with effecting repairs. Specimen copy of material warranty available upon request.



TEX•COTE®
XL 70® PRIMER
XL 70® SLUSH•COTE



TEX•COTE®
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