



Primers/Block Fillers/Patching Compounds

LATEX BLOCK FILLER

DESCRIPTION

TEX·COTE® Block Filler is a pigmented, styrene-acrylic base resin system formulated to provide filling and dampproofing properties to masonry block systems. Meets most parameters of Federal Specification 1098D.

FEATURES

- Low VOC - green product
- Fills in pores on block
- Provides uniform background
- Water based

BENEFITS

- Increases opacity
- Improves intercoat adhesion
- Can be used for interior or exterior applications

RECOMMENDED OVER

- All masonry blocks
- Split Face Block
- Slump Stone
- Cinder Block
- Adobe Block
- Light Weight Concrete

Note: May be applied over uncured or damp surfaces which are untreated.

APPLICATION

Surface Preparation / General

Mason shall lay blocks evenly and level to exterior side of wall. Mortar joints shall be flush and not raked. Cracks in mortar shall be sealed prior to application. Blocks shall be waterproofed below grade with asphalt type sealer.

All surfaces must be sound and clean prior to application. Surfaces may be uncured but not damp. Such contaminants as dust, dirt, mildew, form oils, loose substrate shall be removed. Large cracks, holes, and voids must be filled with cement patching compound utilizing TCA's TEX·BOND Cement Adhesive. Texture of patch shall match existing area. Cracks less than 1/8" shall filled with FLEX-PATCH®. Cracks greater than 1/8" and less than 3/8" can be patched with TEX·COTE® SKIM

COTE. Interfacing wall joints shall be sealed with polyurethane type sealant meeting Fed. Spec. TT-S-23011.

Recommended Equipment

Bull Dog or a big airless sprayer; (tip size .035), Brush, Roller, or Rubber Float.

Note: It is recommended that recessed mortar joints be brushed since spray application may not completely treat them.

Application of TEX·COTE® Block Filler

1. Thinning is not necessary or recommended. Use as supplied.
2. Apply at 50 to 80 sq. ft/gallon (1.2-2.0 square meters/liter) depending on surface porosity and texture.
3. Smooth as necessary to provide a tight seal against water intrusion into block.

4. Excess material should be removed to avoid irregular surfaces.
5. Second coat may be applied as needed to provide smooth coating substrate.

AVOID FREEZING. Skins formed on surface of material must be removed prior to moving containers, mixing or using.

Drying Curing Times

Allow 24 hours drying time under ideal weather conditions prior to coating or between coats.

Clean Up / Containers / Storage

To clean up wet material, use water. Clean up dry material with xylol or toluene or M.E.K.

FOR BEST PERFORMANCE

1. Application temperature shall be above 45°F and below 100°F (7.0-38°C).
2. Do not apply over damp or frozen surfaces. Avoid freezing product.
3. Do not apply material when snow, rain or freezing are imminent. Wet conditions combined with cold

temperatures may cause improper curing of product.

4. Roof and parapet top caps shall be installed and sealed prior to application. Top cap shall be a metal continuous unit with 4 inch exterior leg. All openings shall be sealed against water penetration

prior to application.

5. Not recommended for use below grade. Use asphalt type sealer for retaining walls, planters, below grade surfaces.
6. Products must be used within shelf life and stored as described herein.
7. Shall not be exposed to ultraviolet

more than 4 weeks prior to coating. Surface shall be re-primed after 4 weeks exposure.
8. All form oils, curing compounds,

bond breakers, etc., should be removed prior to application.
9. TCA does not promote or recommend coating the sealant

joints, nor is the sealant compound an approved substrate.
10. Do not thin.

TECHNICAL DATA

Physical Properties	Typical Result
Solids, % by weight	70
Solids, % by volume	51
Weight per Gallon	13.5
VOC	100 max

ORDER INFORMATION

Packaging

Available in 5 gallon containers, 30 gallon drums

Application Rate

Apply at a rate of 50 to 80 square feet per gallon. Application rate is

dependent upon the surface porosity and block irregularity.

Shelf Life

Twelve month shelf life under proper conditions:
• Containers must be stored upright

and airtight in a dry space.

- Maintain air temperature of 45°F – 100°F (7°C – 38°C).
- Skins formed on surface of material must be removed prior to moving containers or mixing.

SAFETY

Warning

Contains crystalline silica. Use with adequate ventilation. Do not breathe spray mist or dust. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.

First Aid

If you experience difficulty in breathing, leave area to obtain fresh air. If difficulty continues, seek medical attention. In case of eye contact, flush immediately with large quantities of water for at least 15 minutes. Seek medical attention if blurring or redness continues.

VOC COMPLIANCE

All TEX•COTE® products comply with federal and state Volatile Organic Compound (VOC) rules and regulations. Please contact your nearest TCA office for assistance on the local VOC compliance in the area of intended use.

WARRANTY

Upon completion of application of coating in accordance with the manufacturer's recommendations, Textured Coatings of America, Inc. will extend its limited commercial warranty for product replacement as a result of defect in the material. The manufacturer must be notified prior to the application of the coating and the application must be in compliance with the manufacturer's recommendations for installation. Textured Coatings of America, Inc. shall have no obligation to contribute to or otherwise participate in labor or cost associated with effecting repairs. Specimen copy of material warranty available upon request.



TEX•COTE®
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TEXTURED COATINGS OF AMERICA, INC.

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